

# ACCESSORY KITS

Complete kits with hardware necessary for converting Marathon® stock rigid base motors to “C-Face” mounting with rigid base. Includes Globetrotter®, XRI® (AS NOTED), and severe duty motors.

**Excludes Blue Chip Series® XRI® IEEE-841 stock motors, available on the next page.**



## C-FACE KITS - TOTALLY ENCLOSED

| CAT. NO. | FRAME        | KIT / ITEM NO. | WHERE USED (MODELS CONTAINING)                               | WT. | FOOT NOTES | STOCK |
|----------|--------------|----------------|--------------------------------------------------------------|-----|------------|-------|
| -        | 140T         | WD140TCF       | TE or SD models                                              | 5   | 75         | √     |
| A170     | 182T-184T    | KIT 180TCF-WD  | TTFBA (Globetrotter motor)                                   | 14  | 75         |       |
| A420     | 182T-184T    | B176240.00     | TTFCD (Globetrotter motor)                                   | 14  | 75         | √     |
| A641     | 182T-184T    | KIT 180TCN8.5  | TTFN (8-1/2" AK)                                             | 14  | 75         |       |
| A644     | 182T-184T    | KIT 180CF8.5-1 | TTTL/S, TCFL/R, TTFC/L/R/S or THTS (Standard 8-1/2" AK dim.) | 14  | 75         |       |
| A645     | 182T-184T    | KIT 180CF4.5-1 | TTFC (Not XRI)/L/R/S (Non-Std. 4-1/2" AK dim.)               | 14  | 75         |       |
| A666     | 182T-184T    | KIT 175691     | TCFW, TBFW, TTFW                                             | 14  | 75         | √     |
| A171     | 213T-215T    | KIT 210TCF-WD  | TTFBA of TTFBD (Globetrotter motor)                          | 22  | 75         | √     |
| A421     | 213T-215T    | B176229.00     | TTFCD (Globetrotter motor)                                   | 22  | 75         | √     |
| A206     | 213T-215T    | KIT 210TCFS    | TTFC (Not XRI)/S, THFS, TTTS and THTS (except 213/5TTFC4075) | 17  | 75         |       |
| A609     | 213T-215T    | KIT 210TCFW    | TBFW, TTFW                                                   | 17  | 75         |       |
| A646     | 213T-215T    | KIT 210TCN     | TTFN or TTFND                                                | 17  | 75         | √     |
| A652     | 213T-215T    | KIT 175068     | Use on models 213TTFC4076 and 215TTFC4076                    | 17  | 75         |       |
| A667     | 213T-215T    | KIT 175844     | XRI-NEMA Premium models containing TTFW1                     | 17  | 75         | √     |
| A172     | 254T-256T    | KIT 250TCF2-WD | TTFCA (2 pole only) (Globetrotter motor)                     | 32  | 75         |       |
| A173     | 254T-256T    | KIT 250TCF-WD  | TTFCA (4 and 6 pole only) (Globetrotter motor)               | 32  | 75         |       |
| A173A    | 254T-256T    | B176026.00     | TTFCD (Globetrotter motor)                                   | 32  | 75         | √     |
| A1209    | 254T-256T    | KIT 250TCFLR   | TTFL1 and THTL1 (current frame design) (254TTFL14076)        | 21  | 75         |       |
| A284     | 254T-256T    | KIT 250TCFNA   | TTFNA, and THTNA                                             | 35  | 75         |       |
| A175A    | 284T-286T/TS | B176028.00     | TTFCD (Globetrotter motor)                                   | 38  |            | √     |
| A615     | 284T-286T/TS | KIT 280TCFN    | TTFN or TSTFN                                                | 52  |            | √     |
| A617     | 284T-286T/TS | KIT 280TCFPA   | TTFPA, THFPA, and TSTFPA                                     | 45  |            |       |
| A618     | 284T-286T/TS | KIT 280TCFNA   | TTFNA, THFNA, or TSTFNA                                      | 55  |            |       |
| A174     | 284TS-286TS  | KIT 280TCF2-WD | TSTFCA (2 pole only)(Globetrotter motor)                     | 38  |            |       |
| A175     | 284T-286T    | KIT 280TCF-WD  | TTFC (4 and 6 pole)(Globetrotter motor)                      | 38  |            |       |
| A654     | 284T-286T    | KIT 175061     | Use on model numbers 284TTFC4076 and 286TTFC4076             | 31  |            |       |
| A177A    | 324T-326T/TS | B176030.00     | TTFCD (Globetrotter motor)                                   | 45  |            | √     |
| A214     | 324T-326T/TS | KIT 320TCFS    | TTFS, THFS, or TSTFS                                         | 90  |            |       |
| A614     | 324T-326T/TS | KIT 320TCFP    | TTFC (Not XRI)/P, THFP, TSTFP or TSTFC                       | 50  |            |       |
| A619     | 324T-326T/TS | KIT 320TCFPA   | TTFPA, THFPA, AND TSTFPA                                     | 57  |            |       |
| A176     | 324TS-326TS  | KIT 320TCF2-WD | TSTFCA (2 pole only)(Globetrotter motor)                     | 45  |            |       |
| A177     | 324T-326T    | KIT 320TCF-WD  | TTFCA (4 and 6 pole only) (Globetrotter motor)               | 45  |            |       |
| A179A    | 364T-365T/TS | B176032.00     | TTFCD (Globetrotter motor)                                   | 85  |            | √     |
| A178     | 364TS-365TS  | KIT 360TCF2-WD | TSTFCA (2 pole only)(Globetrotter motor)                     | 85  |            |       |
| A396     | 364TS-365TS  | KIT 360TSCFSR  | TSTFS or TSHFS                                               | 105 |            |       |
| A179     | 364T-365T    | KIT 360TCF-WD  | TTFCA (4 and 6 pole only)(Globetrotter motor)                | 85  |            |       |
| A217     | 364T-365T    | KIT 360TCFS    | TTFC (Not XRI)                                               | 105 |            |       |
| A395     | 364T-365T    | KIT 360TCFSR   | TTFS or THFS                                                 | 105 |            |       |