

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: 254TTFCD6003

Catalog No: GT1221A

Globetrotter® General Purpose Motor, 15 & 10 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V,
3600 & 3000 RPM, 254TC Frame, TEFC



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RegalRexnord

Nameplate Specifications

Phase	3	Output HP	15 & 10 Hp
Output KW	11.2 & 7.5 kW	Voltage	230/460 & 190/380 V
Speed	3545 & 2955 rpm	Service Factor	1.15 & 1.15
Frame	254TC	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Efficiency	91 & 90.2 %
Ambient Temperature	40 °C	Frequency	60 & 50 Hz
Current	35.5/17.8 & 29.6/14.8 A	Power Factor	87
Duty	Continuous	Insulation Class	F
Design Code	B	KVA Code	G
Drive End Bearing Size	6309	Opp Drive End Bearing Size	6209
UL	Listed	CSA	Y
CE	Y	IP Code	55
Number of Speeds	1	Hazardous Location	DIVISION 2 T2B

Technical Specifications

Electrical Type	Squirrel Cage Inverter Rated	Starting Method	Line Or Inverter
Poles	2	Rotation	Reversible
Resistance Main	.788 Ohms	Mounting	Rigid Base
Motor Orientation	Horizontal	Drive End Bearing	Ball
Opp Drive End Bearing	Ball	Frame Material	Cast Iron
Shaft Type	T	Overall Length	24.65 in
Frame Length	10.00 in	Shaft Diameter	1.626 in
Shaft Extension	4 in	Assembly/Box Mounting	F1/F2 CAPABLE
Inverter Load	CONSTANT 2:1/VARIABLE 10:1		
Connection Drawing	EE7308K	Outline Drawing	SS620700-100

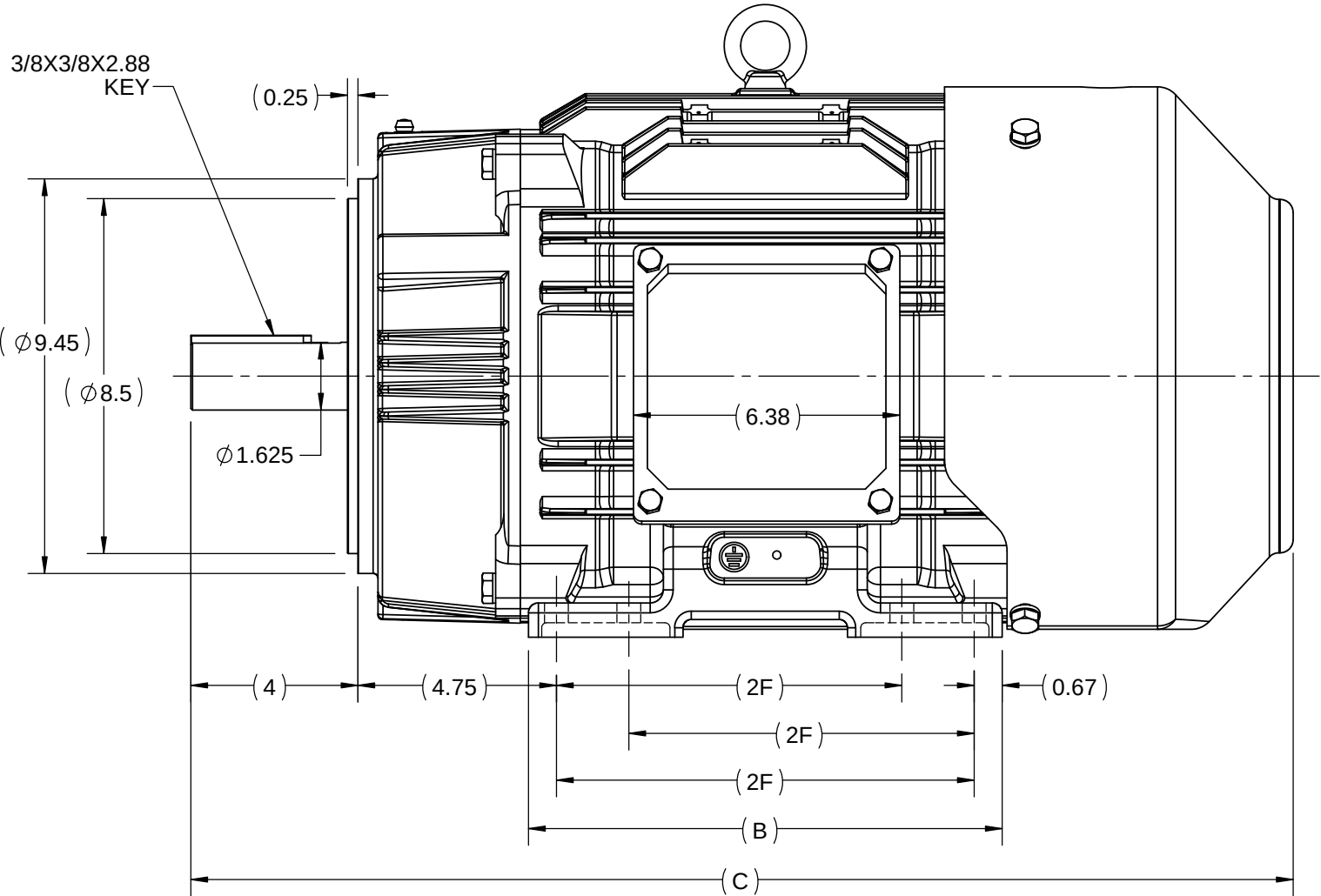
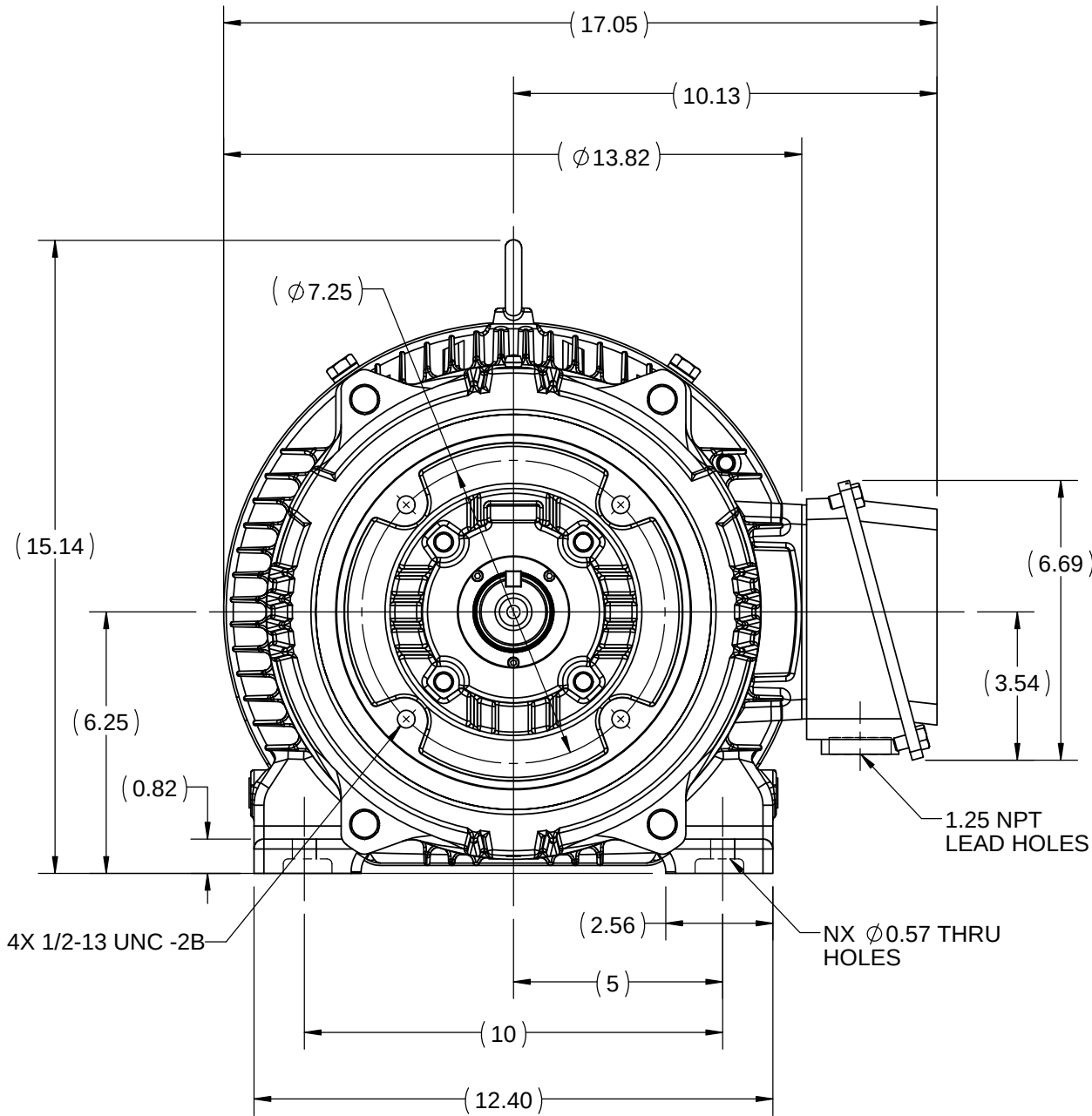
OUTLINE

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B

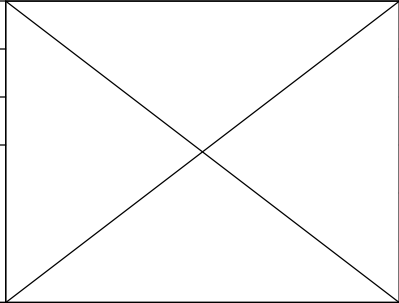
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256TC	11.34	26.39	10	8
254TC	9.60	24.65	8.25	4
FRAME	B	C	2F	N

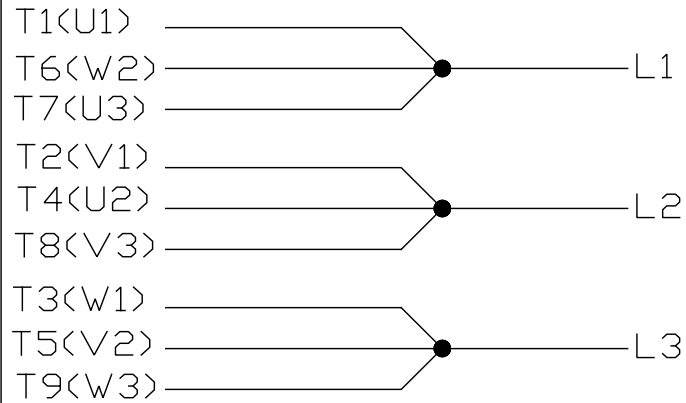
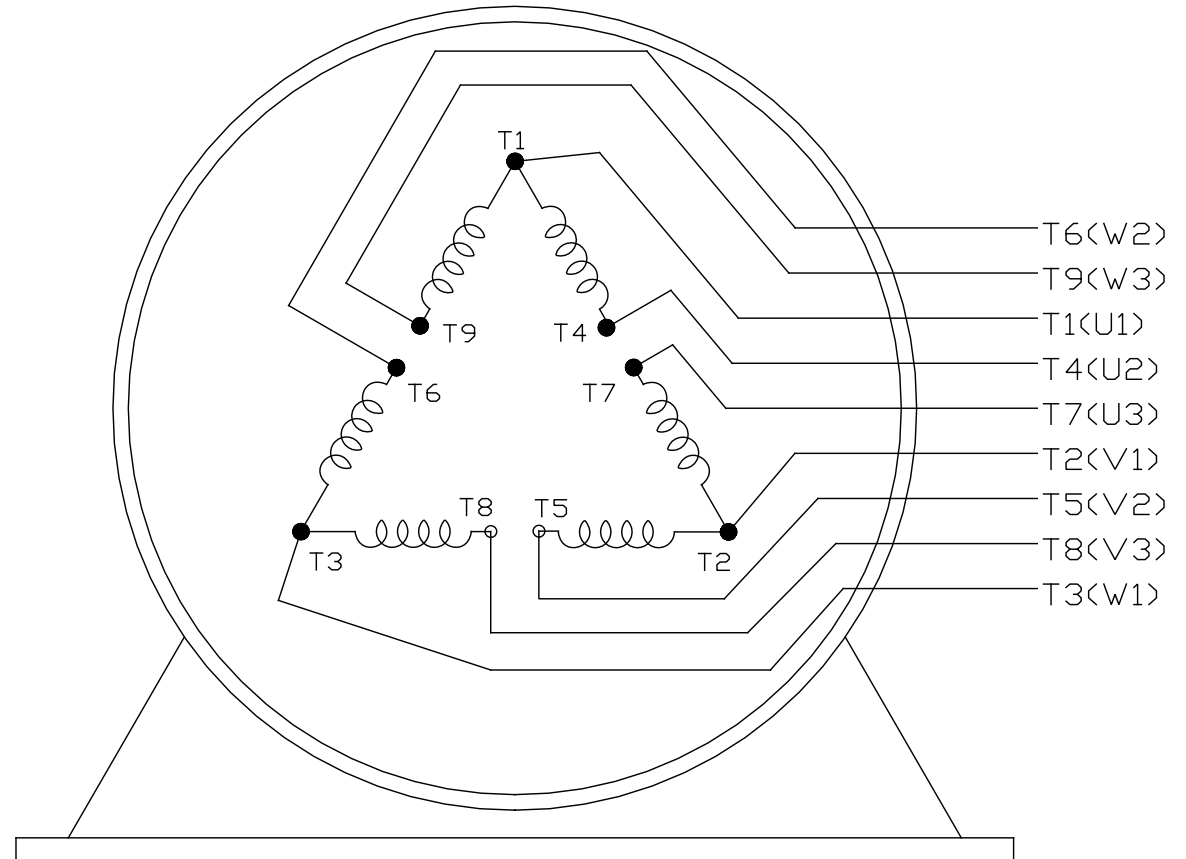
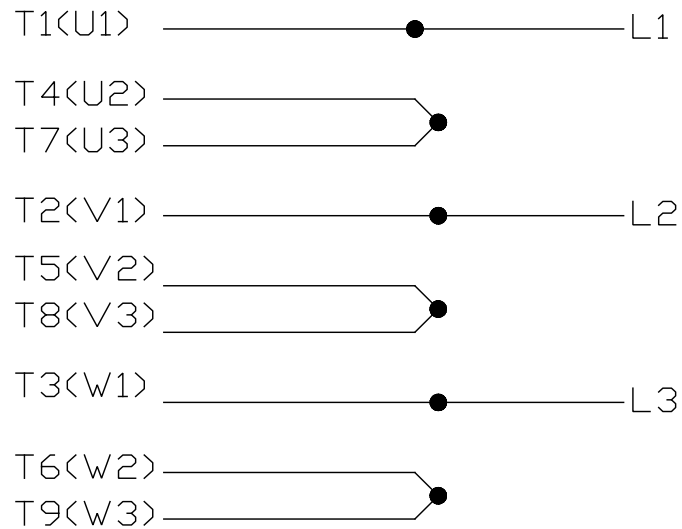
DRAWING REVISION A	REVISION BY	DATE 13/01/2017
ECO ECO-0116959	APPROVED BY SBD	DATE 13/01/2017
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DRAWN BY SN	 Regal Beloit America, Inc.		
DATE 13/01/2017			
APPROVED BY SBD	DESCRIPTION OUTLINE 254/256TC FR-TEFC-CAST IRON		
DATE 13/01/2017			
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER SS620700F	SHEET 1 OF 1

LOW VOLTAGE

EE7308K

HIGH VOLTAGE

VIEW OF TERMINAL END

			TOLERANCES UNLESS SPECIFIED			 REGAL - BELOIT CORPORATION	DRAWN PGK 06-04-1997		
NO.	REVISION	BY & DATE	CHK	ANG	± 7'30"		CHK	ML	06-05-1997
E	CORRECTED IEC MARKINGS ECD-0111208	WGJ 01-23-2017	EMH	DEC.	INCHES				
D	RE-DRAWN WITH REGAL LOGO ECD-0110493	WGJ 09-30-2016	EMH	.X	± .1				
8	ADDED IEC DESIGNATIONS MU95020	TJW 4/30/2010	MJS	.XX	± .02	TITLE CONNECTION DIAGRAM DELTA CON. - 3Ø - 9 LEADS			
7	REVISED HIGH VOLTAGE L2 WAS L3 CN52600-354	MRB 09-21-1998		.XXX	± .005				
6	REDRAWN ON CADD	PGK 06-05-1997		.XXXX	± .0005				
						MAT'L.			
						FINISH			
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**P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311**

CERTIFICATION DATA SHEET**CUSTOMER:****CUSTOMER PO#:****ORDER #:****MODEL #:** 254TTFCD6003 AA**CONN. DIAGRAM:** EE7308K**CUSTOMER PART****#:****OUTLINE:** SS620700**MOUNTING:** F1/F2 CAPABLE**WINDING #:** HE31602008 2**TYPICAL MOTOR PERFORMANCE DATA**

HP	kW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
15&10	11.2&7.50	3600	3545&2955	254TC	TEFC	G	B

PH	Hz	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB°C
3	60/50	230/460&190/380	35.5/17.8&29.6/14.8	LINE OR INVERTER	CONTINUOUS	F7	1.15/1.15	40

FULL LOAD EFF:	91&90.2	3/4 LOAD EFF:	91	1/2 LOAD EFF:	90.6	GTD. EFF		ELEC. TYPE
FULL LOAD PF:	87&85	3/4 LOAD PF:	83.5	1/2 LOAD PF:	75	90.2		SQ CAGE INV RATED

F.L. TORQUE		LOCKED ROTOR AMPS		L.R. TORQUE		B.D. TORQUE		F.L. RISE°C
22.2 LB-FT		228 / 114		37 LB-FT 167 %		60 LB-FT 270 %		55

SOUND PRESSURE @ 3 FT.		SOUND POWER		ROTOR WK^2		MAX. WK^2		SAFE STALL TIME		STARTS / HOUR		APPROX. MOTOR WGT
72 dBA		82 dBA		1.2 LB-FT^2		22 LB-FT^2		20 SEC.		2		375 LBS.

***** SUPPLEMENTAL INFORMATION *****

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	FALSE	DIVISION 2 T2B	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	ODE						
BALL	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
6309	6209						

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

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INVERTER**TORQUE:** CONSTANT 20:1/VARIABLE 20:1**INV. HP SPEED RANGE:** NONE**ENCODER:** NONE

NONE NONE

NONE NONE PPR

BRAKE: NONE NONE

NONE P/N NONE

NONE NONE

NONE FT-LB NONE V NONE Hz

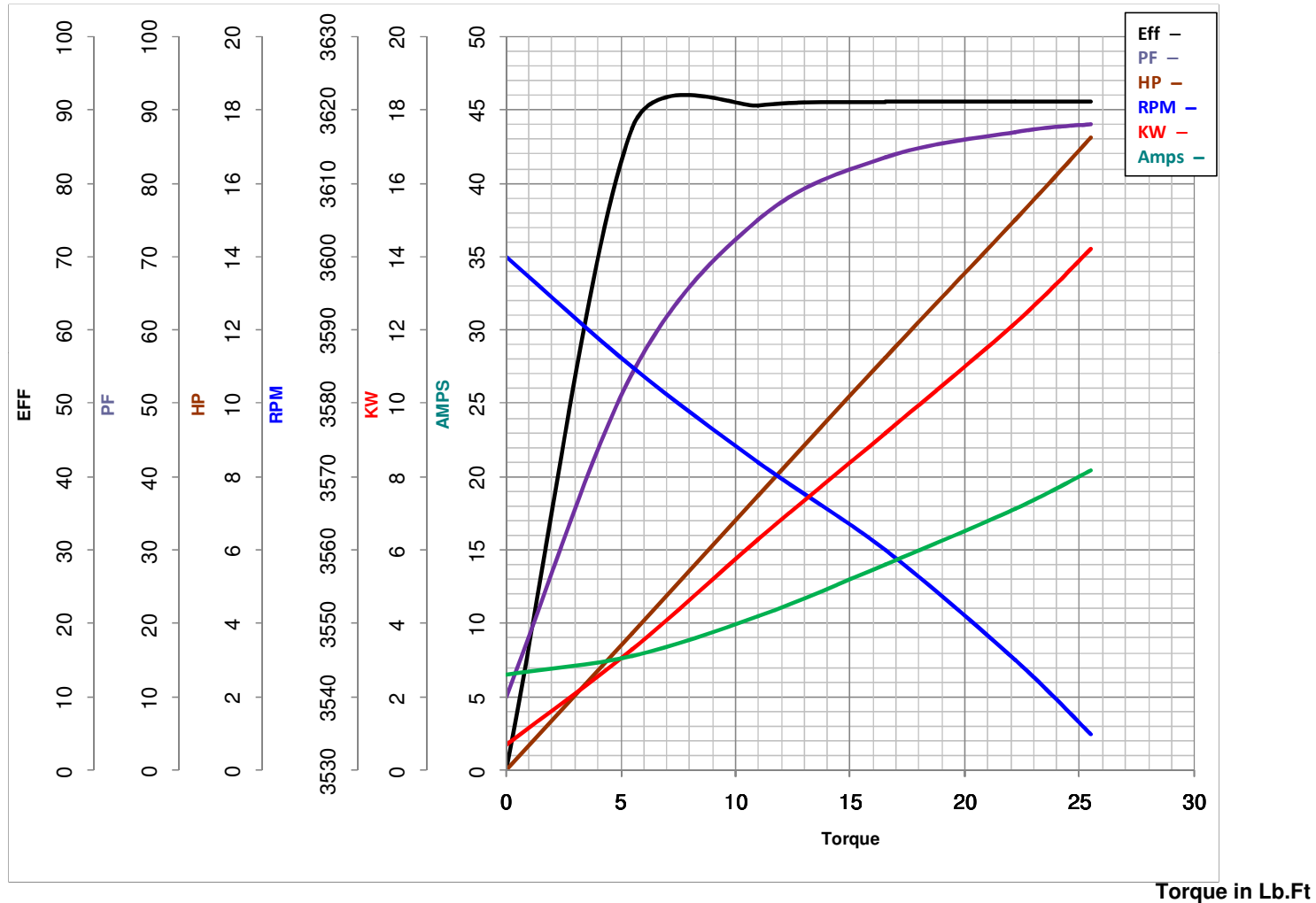
PREPARED BY: Anusha Muthyala**DATE:** 05/04/2018 02:31:45 AM

FORM 3531 REV.3 02/07/99

** Subject to change without notice.

MARATHON ELECTRIC CORPORATION

TYPICAL PERFORMANCE CURVE for AC MOTOR

Customer**Curve at**460**Volts****HP** 15&10**PHASE** 3**Model No** 254TTFCD600360**HZ**15**HP****VOLTS** 230/460&190/380**Catalog No** GT1221A**HZ** 60&50**RPM** 3545&2955

Torque in Lb.Ft

FL TORQUE 22.2 **Lb.Ft****BD TORQUE** 60.0 **Lb.Ft****LR TORQUE** 37 **Lb.Ft****FL AMPS** 35.5/17.8**PU TORQUE** 31.5 **Lb.Ft****LR AMPS** 114**WINDING** HE31602008-2**Prepared By**

ANUSHA M

Date

5/4/2018

EC Declaration of Conformity

The undersigned representing
the manufacturer:

Regal Beloit America
100 East Randolph St.
Wausau, WI 54401

and the authorized representative
established within the Community:

Marathon Electric UK
6F Thistleton Road Ind. Estate
Market Overton
Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : 254TTFCD6003

(Model No. may contain prefix and/or suffix characters)

Catalog No : GT1221A

Rework No : N/A

Directives :

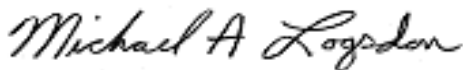
Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010)

EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:



Michael A. Logsdon
Vice President, Technology

Authorized Representative in the Community:



Julian Clark
Marketing Engineer

Created on 09/01/2022

CE 22